



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3672-7**Job Sheet 182457****Part No:** D3672-7**Job Qty:** 300 ea**Part Name:** Washer, Phenolic**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 8/24/18**Job Tracking No:****Due Date:** 10/15/18**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG REV D IPP Rev:A New Issue 07-10-30 DD Verified By:ec IPP Rev:B ECN 1056 07-11-13 DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	300 pcs	10/15/18	10/15/18	0.00	0.00	Purchasing		OCT 23 2018
110	Packaging	300 pcs	10/15/18	10/15/18	0.00	0.00	Packaging2		OCT 23 2018
120	QC	300 pcs	10/15/18	10/15/18	0.00	0.00	QC6	DAS 38	
130	Packaging	300 pcs	10/15/18	10/15/18	0.00	0.00	Packaging3-1	57047 6	OCT 24 2018
140	QC21-SA	300 Ea	10/15/18	10/15/18	0.00	0.00	QC21	9-89	OCT 24 2018

Part Op 100 - Issue P/O: 40957 Purchase Part Number: MM .562 OD X .328 ID X.031 +/- .002
 Descriptions: 110 - Ensure certificate of conformity is attached

SEP 25 2018 12 13 9-89 DAS 21

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3672-7P	Washer	300 pcs (1 ea)	100-Purchasing	5120669

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3672-7P	300	0	0

Part Specifications

Specifications could not be found.

Plex 9/25/18 10:42 AM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

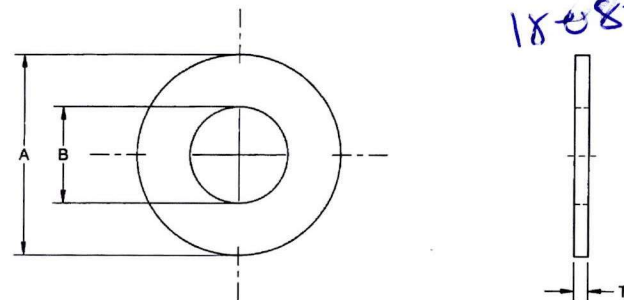
Container No: S120670**Part:** D3672-7**Job No:** 182457**Serial No/Batch:** S120670**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Date: 10/23/18

SPECIFICATION CONTROL DRAWING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 182457 MLC
1808-24

DART P/N	A (IN)	B (IN)	T (IN)	SUPPLIER P/N	REPLACES
D3672-1	0.437	0.210	0.031	MM.437OD X .210ID X .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H3L
D3672-3	0.500	0.267	0.031	MM.500OD X .267ID X .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H4L
D3672-5	0.562	0.326	0.063	MM.562OD X .326ID X .062 +/- .002 PHENOLIC FLAT WASHER	NAS1515H5
D3672-7	0.562	0.328	0.031	MM.562OD X .328ID X .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H5L
D3672-9	0.625	0.390	0.031	MM.625OD X .390ID X .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H6L
D3672-11	0.750	0.453	0.031	MM.750OD X .453ID X .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H7L
D3672-13	0.875	0.515	0.031	MM.875OD X .515ID X .031 +/- .002 PHENOLIC FLAT WASHER	NAS1515H8L
D3672-15	0.437	0.210	0.063	MM.437OD X .210ID X .063 +/- .002 PHENOLIC FLAT WASHER	NAS1515H3
D3672-17	0.500	0.267	0.063	MM.500OD X .267ID X .063 +/- .002 PHENOLIC FLAT WASHER	NAS1515H4
D3672-19	0.875	0.515	0.063	MM.875OD X .515ID X .063 +/- .002 PHENOLIC FLAT WASHER	NAS1515H8



D3672-X PHENOLIC WASHER

RELEASED

2016 JUN 22
ECN 16-661

NOTES:

- 1) MATERIAL: PHENOLIC. PURCHASE HASKINS INDUSTRIAL INC. P/N PER TABLE (IN QUANTITIES OF 1000)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: LESS THAN 0.01 lbs

D	ADD -15/-17/-19	MB	16.05.26
C	REDRAW, ADD -13 (ZN A8-1), PAR 09-038	CP	09.11.04
B	ADD -5/-7/-9/-11	DC	07.10.09
A	NEW ISSUE	DC	07.08.28
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	AJS	DRAWING NO.	REV. D
MFG. APPR.	DD	D3672	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	PHENOLIC WASHER	NTS
DATE	16.05.26	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040957**

Supplier: HAS002-VC
Haskins Industrial
5-52 Antares Drive
Nepean
ON
K2E 7Z1 Canada
Phone: 613 723 8800
Fax: 613 723 8806

PO No: PO040957

PO Date: 9/10/18

Due Date: 10/17/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
OCT 11 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182457	D3672-7P			Washer	Firmed	-	9/17/18	300 pcs	0 pcs	300 pcs	\$2.18/pcs	\$654.00
					As per Dwg D3672 Rev.D	300 X		OCT 23 2018					
Grand Total:													\$654.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 9/25/18 10:45 AM dart.lavoie.chantal

HASKINS INDUSTRIAL INC.
5-52 ANTARES DRIVE

** PACKING SLIP **

Order # 1269979.00

NEPEAN, ONTARIO K2E 7Z1
TEL (613)723-8800 FAX (613)723-8806

Order Date 09/25/18

Page 1 of 1

Sold To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Ship To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

* Reprint *

Cust Phone #	Warehouse	F.O.B.	Taken By
	OTTAWA	DEST	Sylvie 613-723-880

Cust #	Customer P/O #	Required	Orig Order	Slsm	Ship Via	Terms
05168	040957	09/26/18	1269979.00	PL	DICOM	NET 30

Ln#	Bin #	Order UM	Ship	B/O Product	Description
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3		300 EA	300	1X1	0.562+/- .007 X 0.328+/- .007 X .031+/- .003
				QUOTE#609672	

5		1 EA	0	1 FREIGHTIN	FREIGHT CHARGE	FRAIS D'EXPEDITION
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***FREIGHT FROM THE SUPPLIER IN THE USA TO CANADA TBD

PLEASE NOTE:

1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
 2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
 3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
- CL= QTY NOT SHIPPED WAS CANCELLED
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL *h* PACK *AD* DATE *10/22/18*
Printed on 2018-10-22 at 12:38

 Reply all |   Delete Junk |  ...

RE: PO040957 Job # 182457 Haskins Industrial

CL

Chantal Lavoie

Today, 12:00 PM

Natasha Belanger  Reply all | 

Inbox

You replied on 10/23/2018 12:33 PM.

No c of c required.
Chantal

From: Natasha Belanger
Sent: Tuesday, October 23, 2018 11:58 AM
To: Chantal Lavoie <clavoie@dartaero.com>
Subject: PO040957 Job # 182457 Haskins Industrial

Good Afternoon,

Please advise if a CFC is required for this PO.

Thank you,
Natasha Bélanger
Receiver

DART AEROSPACE
T 1 613 632-5200 > 248
F 1 613 632-5246
1 800 556- 4166
www.dartaerospace.com

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